



SPI COATINGS

PROVEN PERFORMANCE • REAL WORLD SOLUTIONS

**INSULATION
AND
CORROSION
SPECIALISTS**

HSC® COATING

Technical Data Sheet (12/13/17)

DESCRIPTION

HSC® Coating is designed to control heat transfer on surface temperatures up to 350°F degrees (176°C). It is water-borne, and extremely lightweight and smooth in appearance. HSC® Coating uses a special acrylic resin blend with specific ceramic compounds added to provide a non-conductive block against heat transfer.

HSC® Coating offers a “Green”, non-flammable, non-toxic formula for medium heat surface applications over standard steam pipe or oven wall construction. The coating was originally designed for hot applications where temperature exposures fall below those that would require the use of HPC® Coating. HSC® Coating is more easily applied for a smooth finish. It can be applied over metal, concrete, wood, and other substrates.

TYPICAL USES

- As an insulation system over hot pipes, tanks, and valves
- To block heat migration into cold tanks, lines, and valves
- Easily applied when a hot system cannot be shut down

APPLICATION METHOD

HSC® Coating should be used for applications 350°F degrees (176°C) or lower. Apply HPC® Coating for applications between 350°F degrees (176°C) and 700° F degrees (371°C).

HSC® Coating can be applied to metal, concrete, masonry and wood.

The application can be by spray, brush or roller. For specific instructions on surface preparation, mixing and application, please refer to the SPI Application Instruction sheet for HSC® Coating.

If HSC Coating is applied on surfaces outdoors, you **must** overcoat the HSC with Super Therm®, Rust Grip®, SP Liquid Membrane or Enamo Grip according to what is needed. It cannot be left uncoated and left exposed to weather conditions. It is light-weight to insulate, which leaves it vulnerable to weather conditions.

TESTS AND CERTIFICATIONS

1. ASTM C 177 – Thermal Conductivity (0.07 W/mK @ 212°F/100°C)
2. ASTM E 84 – Class A
3. ASTM D 6904 – Resistance to Wind Driven Rain
4. IMO – MSC.61(67) Smoke and Toxicity Test
5. Marine Approvals – American Bureau of Shipping;
6. USDA Approved

MINIMUM SPREAD RATES (mil thickness)

50 mils dry	24 sq.ft./gal
100 mils dry	12 sq.ft./gal
200 mils dry	6 sq.ft./gal
250 mils dry	4.8 sq.ft./gal

PHYSICAL DATA

- ◆ Solids: By Weight: 50% / By Volume: 70% (+/-2%)
- ◆ Dry Time: If over 200-300°F.; 10-30 minutes per coat, or until steaming action has finished.
- ◆ Water-borne
- ◆ Cures by evaporation
- ◆ Weight: 4.9 lbs. per gallon
- ◆ Vehicle Type: Acrylic Blend
- ◆ Shelf Life: Up to 1.5 years if unopened under appropriate storage conditions (See MSDS)
- ◆ VOC Level: 19 grams/liter, 0.158 lbs./gal.
- ◆ pH: 8.7-9.7
- ◆ USDA Approved
- ◆ Maximum Surface Temperature when applying: 350°F (176°C)
- ◆ Minimum Surface Temperature when applying: 40°F (5°C)
- ◆ Maximum Surface Temperature after curing: 350°F (176°C)
- ◆ HSC Coating will not totally burn. Any initial flame will burn off the surface resin before charring and blocking the flame.

IMPORTANT

Do not take internally. Avoid contact with eyes. If solution does come in contact with eyes, flush immediately with water and contact a physician for medical advice. Avoid prolonged contact with skin or breathing of spray mist. **KEEP OUT OF REACH OF CHILDREN.**

LIMITATION OF LIABILITY: The information contained in this data sheet is based upon tests that we believe to be accurate and is intended for guidance only. All recommendations or suggestions relating to the use of the products made by SPI, whether in technical documentation, or in response to a specific enquiry, or otherwise, are based on data which to the best of our knowledge is reliable. The products and information are designed for users having the requisite knowledge and industrial skills, and the end-user has the responsibility to determine the suitability of the product for its intended use.

SPI has no control over either the quality of condition of the substrate, or the many factors affecting the use and application of the product. Therefore, SPI does not accept any liability arising from loss, injury, or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise).

The information contained in this data sheet is subject to modification as a result of practical experience and continuous product development. This data sheet replaces and annuls all previous issues and the user has the responsibility to ensure that this sheet is current prior to using the product.



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Application Instructions (7/10/19)

HSC™ Coating is designed to control heat transfer for temperatures up to 350°F (176°C). It is lightweight and smooth in appearance after mixing. HSC™ Coating is a water-borne system using a special acrylic/urethane blend with specific ceramic compounds to provide a non-conductive block against heat transfer. HSC™ Coating offers a non-flammable/non-toxic formula for medium heat surface applications over standard steam pipe or oven wall construction but can be used for insulation of vessels well below freezing, after cured. The coating was designed for ease of application and for hot surface applications where temperature exposures fall below those that would require the use of HPC™ Coating. HSC™ Coating can be applied over metal, concrete, wood, gypsum, and most other substrates.

SURFACE PREPARATION

Surface must be clean from oil, tar, rust, grease, salts, and films.

- 1) Clean ambient surfaces using TSP (tri-sodium-phosphate) or a citrus cleaner to release dirt and degreaser residue and pressure-wash if possible @ 3500 psi. and allow to dry
- 2) Salt contamination on a surface can come as a result of salt water, fertilizers, and car exhaust. Use Chlor*Rid or equivalent to decontaminate surface if salts are present. Acceptable levels: Nitrates: 5-10 mcg/cm², Sulfates: 5-10 mcg/cm², Chlorides: 3-5 mcg/cm²
- 3) Clean hot surfaces by removing pack rust, loose dirt and rust using a metal brush or mechanical tool. Remove mil-scale by grit blast, power tool or needle gun.
- 4) Prime the surface with Rust Grip® if specified.

NOTE: The temperature of a pipe, valve, or tank cannot be determined by taking the exterior surface temperature where heat is released into the atmosphere. Surface temperatures will rise to match the temperature of the fluid or gas contained once the surface is coated and the heat is held back.

MIXING

Mix with commercial drill and a 6" diameter dispersion blade at low or medium speed for 4 minutes to loosen product. Coating will initially look dry and have a "cake-like" appearance. Mechanically stir using blade until water and resins are mixed and coating appears as a thick whipped cream with no lumps. Use an up and down pumping motion while stirring. If it still appears to be dry, slowly add water while continuing to mix. In a 5-gallon pail, a maximum totaling 1 quart (1 liter) of water may be added as needed to achieve the desired consistency.

APPLICATION

HSC™ Coating can be applied by brush, roller or spray.

- 1) If application is by brush, use a soft bristle brush.
- 2) If application is by roller, use a 3/8" nap roller.
- 3) If application is by spray, use a Graco TexSpray 1500 or hopper gun using a 2-4mm nozzle. See the SPI Application Equipment sheet to reference suggested machines. For specialty application, contact SPI.
 - Surface temperatures over 300°F (149°C) cannot be brushed or rolled, and must be sprayed.
 - HSC™ Coating is applied between 40°F (5°C) and 120°F (49°C) ambient. Applied HSC™ Coating should never be put into use or exposed to below 40°F (5°C) until it is totally cured and moisture has evaporated from coating. Use a moisture meter to determine. (5% or less)

Hot Surface Applications: Apply a thin priming coat at 50 mils wet (1.25mm) and allow coating to cure down and moisture to steam off. (Approx. 5 minutes) Once steaming has stopped, apply additional coats at 100-200 mils wet per coat (depending on surface temp) to build to specified thickness. Allow coating to completely steam off between coats before applying additional product. After proper thickness is achieved, allow 24 hours to fully dry and cure before top-coating. Top-coat with SUPER THERM®, RUST GRIP®, or ENAMO GRIP to toughen and weatherize the surface.

NOTE: If initial coat or additional coats are applied too thick, bubbles will appear and begin to rise. Bubbles can be punctured to release trapped air and pressed down to allow bubble to adhere.

Cold Surface Applications: Apply a thin priming coat at 25 mils wet (0.63 mm) and allow to dry down by evaporation. Build desired thickness to the specified amount using several applications giving each time to mostly dry. (Approximately 4 hours at 70°F (21°C)). Curing can be enhanced by introduction of dehumidification and heat into the surrounding environment.

Manufacturing or OEM Applications: Please contact SPI office.

CLEAN-UP EQUIPMENT

During breaks, spray systems should be flushed with water. After completion, brushes, rollers, and spray systems should be flushed and cleaned with soap and water.

Storage of Product: Store HSC™ Coating between 40°F (5°C) and 120°F (49°C)

SAFETY DATA SHEET (E/WB/5/03)

pg 1 of 2

SECTION I - IDENTIFICATION OF THE PRODUCT AND THE COMPANY:

PRODUCT NAME: HOT SURFACE COATING
GHS PRODUCT IDENTIFIER: Global Harmonized System #3209.10.000
RECOMMENDED USE: Coating for hot surfaces that are less than 400F. deg.
MANUFACTURER: Superior Products International II, Inc.
ADDRESS: 10835 W. 78th St., Shawnee, KS 66214 USA
EMERGENCY TELEPHONE NUMBER: 800/424-9300; 202/483-7616

SECTION II - HAZARD IDENTIFICATION:

This product is water-based and not classified as dangerous for supply or conveyance. The ingredients are water-reduceable and falls well within the acceptable safety limits. This product has been analyzed for use in and around food manufacturing and found to be safe for use on non-contact surfaces. No toxics or toxic off-gassing is present.

SECTION III - COMPOSITION & INFORMATION ON INGREDIENTS:

<i>Haz. ingredients</i>	<i>%</i>	<i>CAS/PIN</i>	<i>LD-50 (species/route)</i>	<i>LC50 (species)</i>
Acrylic polymers	5	9003-01-4	NAV	NAV
Xylene	1	1330-20-7	NAV	NAV

SECTION IV - FIRST AID MEASURES:

EYES: Flush with water for at least 15 minutes; consult physician if irritation continues.
INGESTION: Do not induce vomiting. Drink 1-2 glasses milk/water. Seek medical attention according to amount of product ingested.
SKIN: Wash with mild soap and water.
INHALATION: Remove to fresh air.

SECTION V - FIREFIGHTING MEASURES:

CONDITIONS OF FLAMMABILITY: Not flammable, water-based product
HAZARDOUS COMBUSTION PRODUCTS: Carbon monoxide, methacrylate and other noxious gases
AUTOIGNITION TEMP.: NAP **MINIMUM IGNITION ENERGY:** NAV
FLAMMABLE LIMITS: (Lower) NAP% (Upper) NAP% **FIRE POINT:** NAP
FLASH POINT & METHOD: NAP **SENSITIVITY TO MECHANICAL IMPACT?** No
SENSITIVITY TO STATIC DISCHARGE? No

SPECIAL PROCEDURES: Firefighters should wear full-body protection & SCBA
MEANS OF EXTINCTION: Water, water fog, dry chemical, foam or C02

SECTION VI - ACCIDENTAL RELEASE MEASURES:

Use kitty litter, sand or other absorbant to control spread and absorb liquid.

SECTION VII - HANDLING AND STORAGE:

STORAGE REQUIREMENTS: Keep from freezing. Store below 50C. degrees.
Keep container closed tightly to prevent drying out.
HANDLING PROCEDURES/EQUIPMENT: Treat as paint product. Use ventilation and protective equipment to suit conditions of use. Use soap and water for clean-up.

NAP = Not Applicable

NAV = Not Available

SECTION VIII - EXPOSURE CONTROLS AND PERSONAL PROTECTION:

PERSONAL PROTECTIVE EQUIPMENT: Avoid inhalation of liquid when applying. Use particulate respirator.

ENGINEERING CONTROLS: Use mechanical ventilation to control aerosol or mist if product is sprayed.

SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES:

PHYSICAL STATE: Liquid **SOLUBILITY IN WATER:** soluble/miscible

APPEARANCE AND ODOR: white color, mild acrylic odor **VOLATILES:** NAP

FREEZING POINT: 30F. degrees **BOILING POINT:** 192C degrees

SPECIFIC GRAVITY: 0.41 **ODOR THRESHOLD:** 0.08-25ppm **pH:** 8

COEFF. WATER/OIL: NAV **EVAPORATION RATE:** slow%

VAPOUR DENSITY (Air = 1): 2.1 **VAPOUR PRESSURE:** 17mmHg @ 20C. deg.

SECTION X - STABILITY AND REACTIVITY:

CONDITIONS OF REACTIVITY: stable **CONDITIONS OF INSTABILITY:** stable

CHEMICAL INCOMPATIBILITY: strong acids or bases

HAZARDOUS DECOMPOSITION PRODUCTS: none known, no hazardous

CORROSIVE BEHAVIOR? No

SECTION XI - TOXICOLOGICAL INFORMATION:

ROUTES OF ENTRY: EYE CONTACT X INGESTION X

SYNERGISTIC PRODUCTS: None known

EXPOSURE LIMITS: NAP

EFFECTS OF ACUTE EXPOSURE: None known

EFFECTS OF CHRONIC EXPOSURE: None known

SENSITIZATION: Not expected **MUTAGENICITY:** NAP

TERATOGENICITY: None known **IRRITANCY:** NAP

REPRODUCTIVE TOXICITY: NAP **CARCINOGENICITY:** NAP

SECTION XII - ECOLOGICAL INFORMATION:

Air -this product is environmentally-friendly and poses no threat to the air.

Water-the resins will be diluted and dissipate when flushed with water.

Soil -the resin contents are biodegradeable in ground acids over a period of time. No ecological hazards are known to exist.

SECTION XIII - WASTE DISPOSAL:

Product spill should be contained by previously described absorption methods, and dried product disposed of as normal industrial waste according to all federal, state or governmental regulations.

SECTION XIV - TRANSPORT INFORMATION:

The only restriction to carriage is for protection against freezing as contents are water-based. Tariff code: 3209.10.000

SECTION XV - REGULATORY INFORMATION:

Regulatory agencies and restrictions are minimal regarding conveyance or use of water-based products other than what has been specifically addressed.

SECTION XVI - OTHER INFORMATION: